

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 62339

Monday, September 27, 2010 11:31:50 AM



Page 2

Item ID: D3571-1

Accept



Setup Start



Revision ID:

Item Name: Guide

Stop



Start Date: 9/27/2010 Start Qty: 30.00



Cust Item ID:

Required Date: 10/4/2010 Req'd Qty: 30.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC8- Inspect parts - second check

0.00

JL

10/11/08

QC

Quality Control

140



Chemical Conversion Coat per QSI005 4.1

0.00

30. BL 10-11-8.

HandFinish

Hand Finishing

150



Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

30 BL 10-11-8.

Powdercoat

Powder Coating

M112588

0.00

START TIME: 1:30 OVEN TEMPERATURE:
320° FINISH TIME: 2:00

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Page 3

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC3- Inspect Part Finish

0.00

→ M

10/11/08

X30

6

QC

Quality Control

170



Identify as per dwg & Stock Location: 275A

0.00

Packaging

Packaging

Memo

0.00

180



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10-11-9

W/O:		WORK ORDER CHANGES					
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Picklist Print

Monday, September 27, 2010 11:31:54 AM

Page 1

Work Order ID: 62339



Parent Item: D3571-1



Parent Item Name: Guide

Start Date: 9/27/2010

Required Date: 10/4/2010

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A New Issue 07-02-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.750X01.50 0		Purchased		No		100	f	30.9773	0.241	7.610526			

6061-T6 Bar .750 X 1.50



SL 10/10/29

Location	Loc Qty	Loc Code
MAT	2.5606	
114415	2.5606	
MAT028	28.4167	
114968	20	
114993	8.4167	7.62

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DART AEROSPACE LTD	Work Order:	62389
Description: Guide	Part Number:	D3571-1
Inspection Dwg: D3571	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>ANL</u>	Audited by:	<u>SL</u>	Prototype Approval:	N/A
Date:	<u>10/11/03</u>	Date:	<u>10/11/08</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.04.16	New Issue	KJ/JLM	<i>[Signature]</i>

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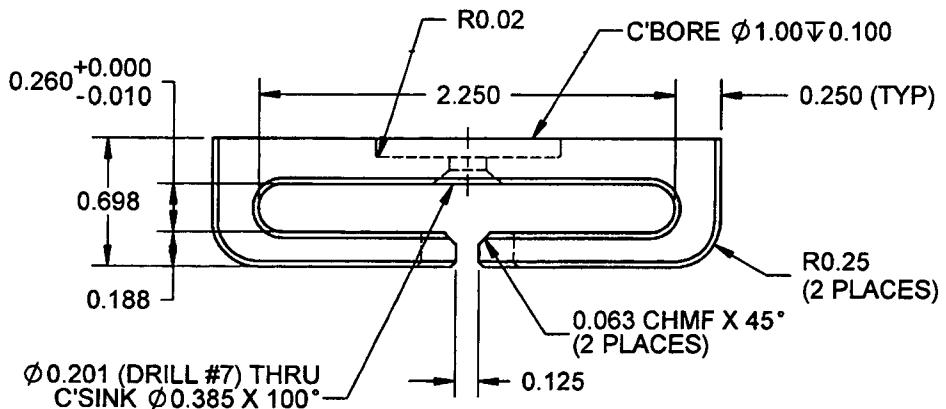
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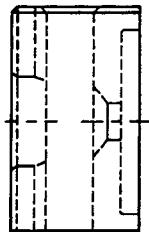
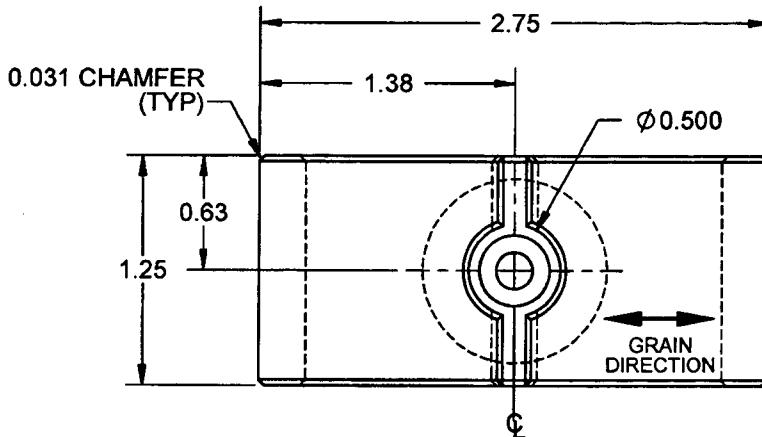
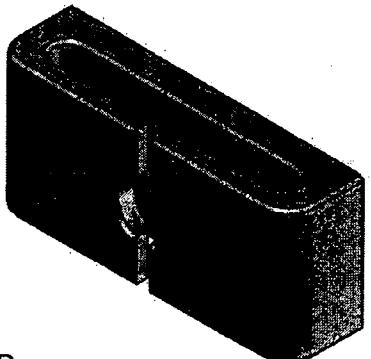
NOTE: Date & initial all entries

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	D3571	REV. A
DATE 07.01.29		TITLE	GUIDE	SCALE 1:1
REV A	DATE 07.01.29	DESCRIPTION		

RELEASED07.04.12 *[Signature]*

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *62339*

10.9.07**D3571-1 GUIDE****NOTES:**

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS 4160 (REF DART SPEC M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3571-1" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) PART IS SYMMETRIC ABOUT \mathbb{C}

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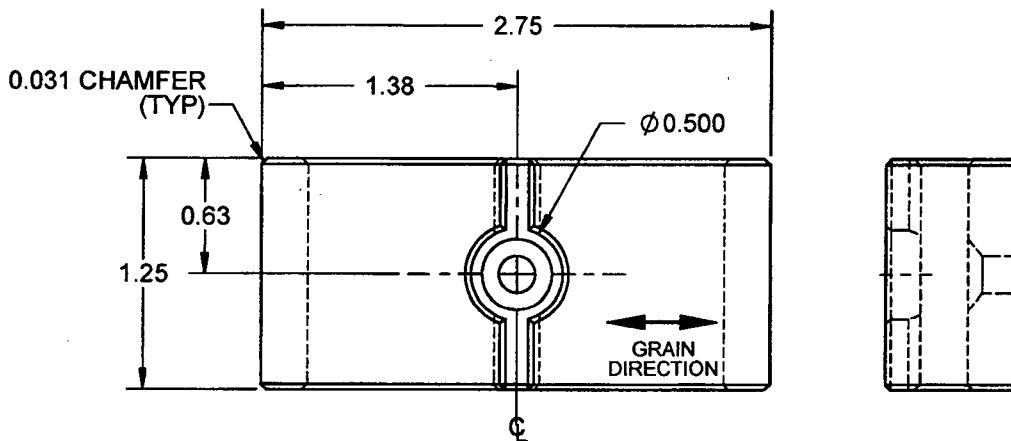
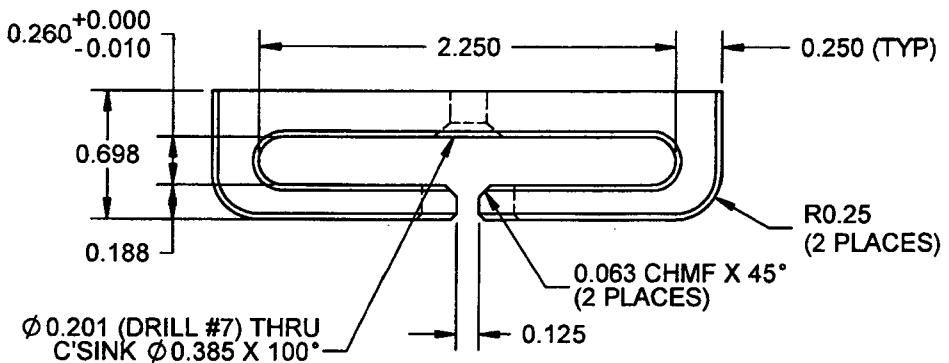
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DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>MM</i>	DRAWING NO. D3571	REV. A SHEET 2 OF 2
DATE 07.01.29		TITLE GUIDE	SCALE 1:1

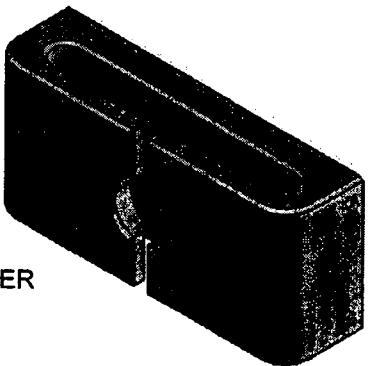
RELEASED

07.04.12

W/0 62339

**D3571-3 GUIDE****NOTES:**

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR PER QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS 4160 (REF DART SPEC M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3571-3" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) PART IS SYMMETRIC ABOUT \mathcal{Q}

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